

# Advisory Circular

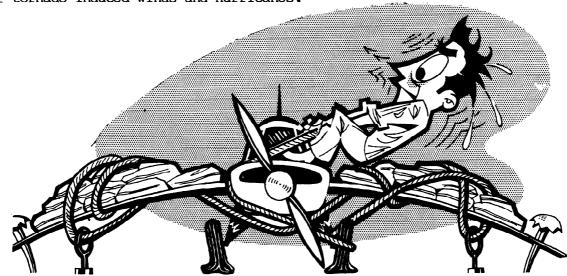
Subject:

Date: 7/12/83
AC No: 20035C
Initiated by: AWS = 340
Change:

1. **PURPOSE.** This advisory circular provides updated information of general use for aircraft **tiedown** techniques and **procedures.** 

2. CANCELLATION. AC 20-355B, TDE-DOGAN SENSE, dated April 19, 1971, is canceled.

3. <u>BACKGROUND</u>. Each year numerous aircraft are needlessly damaged by windstorms because of inattention to weather forecasts, negligence, or improper tiedown procedures. Windstorms may be broadly classified as cyclonic storms or low pressure systems, regional or localized terrain induced winds, thunderstorms or tornado induced winds and hurricanes.



### 4 . STORMS,

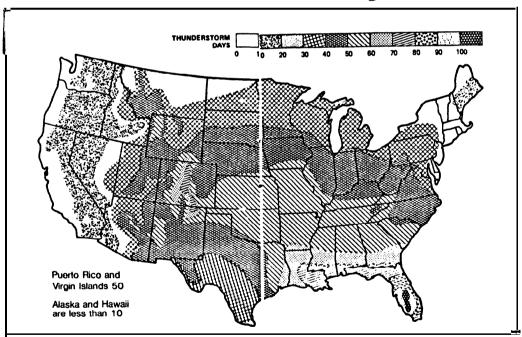
a. Cyclones. Cyclones are the lows of the weather maps. In the United States the name does not suggest any degree of intensity in the purest meteorological sense and is applied to moderate as well as intense storms. Winter storms are atmospheric disturbances that may become intense low pressure systems churning over tens of thousands of square miles. 'In our northland the severity of these storms makes them seasonal threats. These intense low pressure systems combine winds screenings as strong as 90 mph with snow and cold temperatures. The National Weather Service (NWS) issues timely watches and warnings against the hazards of winter weather so that persons in the alerted area may take precautionary measures.

AC'20-35C 7/12/83

b Regional or Localized Terrain Induced Winds. Geography is a factor in producing local and **sometrimes** strong winds due to peculiar or unique terrain effects. The Santa **Ana** winds of Southern California, or the winds in Boulder, Colorado, are examples of infrequent localized winds that are generally forecast far enough in **advance** to minimize the potentially damaging effects upon parked aircraft.

Thunderstorms. Individual thunderstorms may measure from less than 5 miles to more than 30 miles in diameter, and may occur both in isolation and as a part of larger weather systems. In some places and seasons thunderstorms recur almost daily at almost the same time. In other places they occur rarely or irregularly. Some last a few minutes and on other occasions a succession of related events may last most of the day. The significant features of thunderstorms are high wind velocity, lightning, intense precipitation and hail. All these are variable features that appear in many combinations. Strong straightline winds accompany thunderstorms more often than tornadoes and may be as damaging to persons and property as small tornadoes. Strong and shifting winds along thunderstorm gust fronts have been associated with tragic accidents to commercial aircraft.

# Average number of Thunderstorm days per year

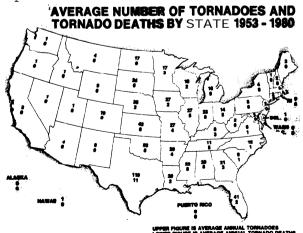


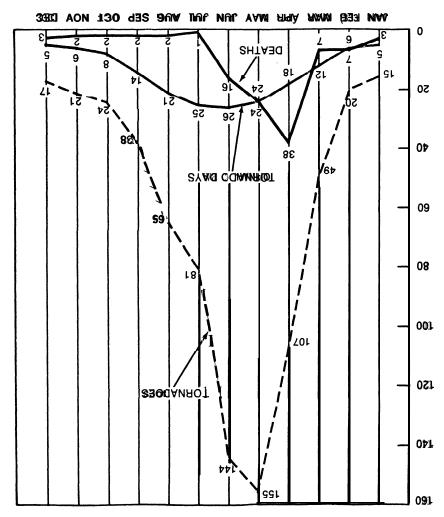
The map above shows the yearly average number of days with thunderstorms based on observations in the **U.S.** A thunderstorm day is considered any day during which **one** or **more** thunderstorms occur. It should be realized, however, that there are local variations which do not show on this map because of the **sparsity** of observations from **same** areas. July and August are the **mortilis** with the greatest number of thunderstorms over **most** sections of the U.S. while **Dagenther** and January have the least number.

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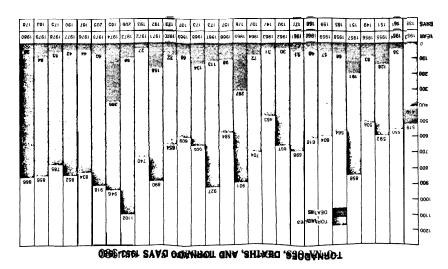
AC 20-355C

- Zone, hurricanes are of moderate size and their worst winds do not approach tomado velocities. Their winds exceed 70 mg/h and may meach 200 mph, and their lifespan is measured in days or weeks, not minutes or hours. No other atmospheric disturbance combines duration, size, and violence more destructively. Hurricanes are a threat to the Gulf and East Coast during the hurricane season from June through November. Decaying tropical storms may on rare occasions move inland and dump flash-flood producing rainfall over California and the desert Southwest, Timely detection of and warning against hurricanes has been the task of the NWS for nearly a century.
- (1) Hurricane Camile slammed into the Northern Gulf Coast near Christian, Mississippi, on the night of August 17, 1969. Camile's 200 mph winds produced a devastating tidal storm surge of nearly 25 feet just east of where the center made landfall. Camille ranked as one of the most destructive storms ever to strike the U.S. Total damage was about 1.4 billion dollars with 256 deaths credited to the hurricane along the Gulf Coast. The remnants of the dying storm produced killer flash floods in Virginia.
- (2) Hurricane Frederic in September 1979 brought 160 mph winds and 12-foot tidal storm surges to a densely populated area in and near Mobile, Alabama. Destruction was widespread and damage was estimated at more than 2 billion dollars. Precise forecasts and warnings, together with prompt local action, permitted about a quarter of a million people to evacuate to safe areas. The loss of life was extremely low -- five people died. President Carter credited the low death toll of Hurricane Frederic to accurate and timely warnings coupled with orderly and extensive evacuation.
- e. Tornadoes. Tornadoes are **feearsome** storms that usually move **from** the southwest. The **more severe tornadoess move** at forward speeds of about **60** mph **accompanied** by winds of **200** mph or more. Since the tornado core is rarely larger than **.6** mile in **diameter**, destructive winds generally last at **one** place for less than a minute but practically all structures and **minch** of the natural **enwirronment** can be destroyed by severe tornadoes in just a few seconds. More intense than the worst hurricanes, tornadoes **command** much attention because of their sudden and violent onslaught and occasional sharp alteration in path. Storm forecasting and warning operations (including weather advisories to the aviation public) help reduce the harmful effects of storms.

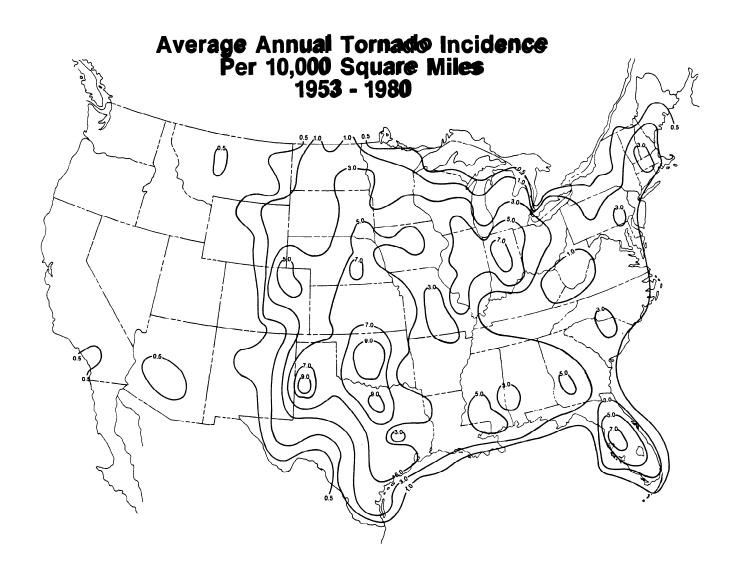




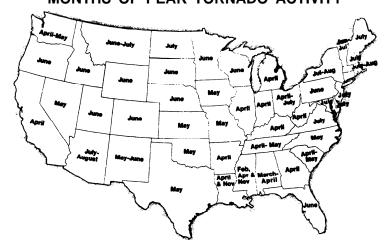
# TORWADO INCIDENCE BY WONTH 1953M1950



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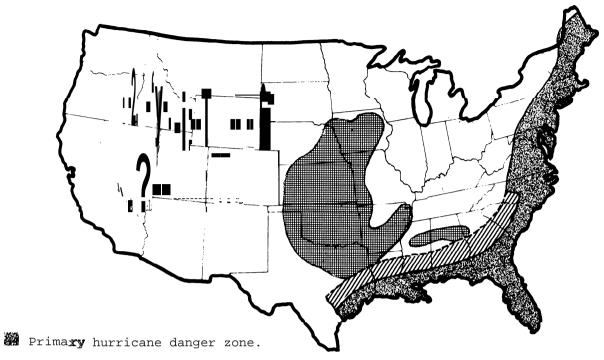


### MONTHS OF PEAK TORNADO ACTIVITY



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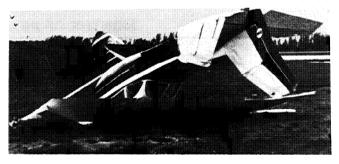
### STORM BELTS



- ### Fringe area.
- Tornado belt.



### HURRICANIE DAMAGE





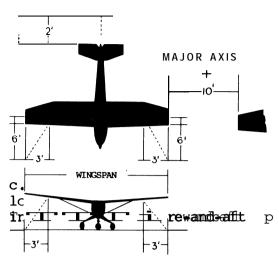
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5. PREVENTING CWINDSTARM DAMAGED. The best protection against windstorm damage is, of course, to fly the aircraft out of the impending storm area provided you have sufficient warning time. The next best protective measure is to secure the aircraft in a stormproof hangar or other suitable shelter, The remaining alternative is to assure that the aircraft is tied down securely. When securing your aircraft, it is considered good practice to fasten all doors and windows properly, thereby minimizing damage inside the aircraft. Engine openings (intake and exhaust) for both reciprocating and gas turbines should be covered to prevent entry of foreign matter. Pitot-static tubes should also be covered to prevent damage or entry of foreign matter, Make sure your neighbor's aircraft is also tied down,

- 6 <u>ADVANCED PLANNING</u>. It is the mission of the **NWS** to help mitigate the threat to life and property **fram** natural hazards through the issuance of tornado and severe thunderstorm watches and warnings. **NWS** meteorologists at the National Severe Storms Forecast Center (**NSSFC**) monitor atmospheric conditions utilizing information **from** many sources and locations. When hazardous conditions are anticipated or detected, watches or warnings are issued.
- a. <u>Watches</u> are issued by the **NSSFC** to indicate when and where severe thunderstorms and/or tornadoes are **most** likely to **occur.** Watches are usually issued for areas about **140** miles wide, **200** miles long and **generally** 2 to 4 hours in advance of severe weather, Listen to the National **Oceanic** and Atmospheric Administration ((NQAA)) weather radio ((162.400-162.550MHZ)) continuous broadcasts for the latest weather information directly **from NWS** offices, and use **commercial** radio or television for further information.
- b <u>Warnings</u> are issued by local **NWS** offices when severe thunderstorms or tornadoes are indicated by weather radar; weather observers or trained spotters. A warning describes an **imminerit** risk **from** a tornado or severe thunderstorm in a relatively small area such as one or several counties, The key to damage avoidance or reduction is to be routinely **weather** conscious.
- Ca Be prepared for the worst conceivable windstorm conditions: pouring rain, gusty winds ranging from 30 mph and up, for example intermittent sheets of water blowing across the runways, ramps, and parking areas, and lack of hangar facilities. With such conditions in mind, aircraft owners and operators should plan in advance by learning their aircraft manufacturer's instructions for tiedown; location and/or installation of tiedown rings for attractment of tiedown ropes; any special instructions for securing nosewheel type aircraft vsa tailwheel type aircraft; and manufacturer's charts and graphs denoting aircraft weights and relative wind velocities that would make varied tiedown procedures necessary for pending weather emergencies.
- 7. **THEDOWN** FACILITIES. Any aircraft parking area should be equipped for three-point tiedowns. Aircraft should **be** tied down at the end of each flight to **preclude** damage **from** sudden **storms.** The direction in which the aircraft are to be parked and tied down will be determined **by** prevailing or forecast wind direction.

AC 20035C 7/12/83

as Aircraft should be headed into the wind, or as nearly as possible, depending upon the locations of the fixed parking area mooring points.

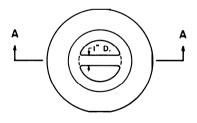


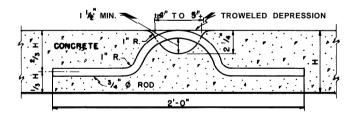
b Spacing of **tiedowns** should allow for ample wingtip **clearances**. Spacing should be equal to the major axis (wingspan or fuselage length) of the largest aircraft usually operated **plus 10** feet.

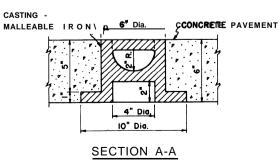
After the aircraft is properly located, lock the nosewheel or the tailwheel o s i t i o n .

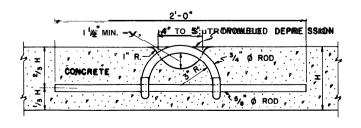
(1) Tiedown anchors for single-engine aircraft should provide a minimum holding power (strength) of approximately 3,000 pounds each, The type of anchors in use varies depending upon the type of parking area. whether for a concrete paved surface, a bituminous paved surface, or an unpaved turf area. Location of tiedowns are usually indicated by some suitable means, either white or yellow paint; or a painted tire which has been fastened into the ground, or surrounding the tiedown anchor with crushed stone. The tiedown anchor eye should not protrude more than 1 inch above ground.

### THEIDCOMMN ANCHORS FOR CONCRETE PAVED A R E A S

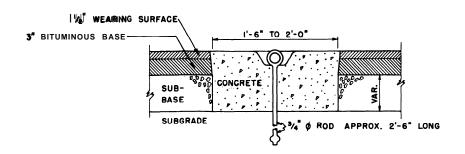




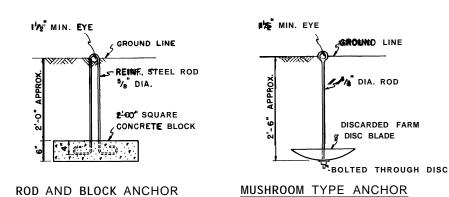




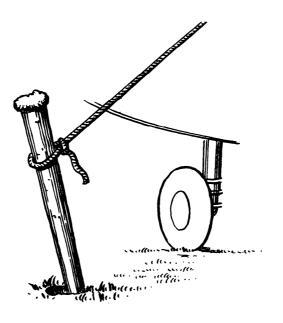
# THE DOMAIN ANCHOR FOR BIPUNNINDUS PAVED AREAS



# THEODOMAN ANCHORS FOR TURIFIED AREAS



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- (2) Stake-driven tiedowns such as depicted above will almost invariably pull out when the ground becomes soaked from torrential rains which accompany hurricanes and some thunderstorms.
- (3) Tiedown ropes capable of resisting a pull of approximately 3,000 pounds should be used. Manila ropes should be inspected periodically for mildew and rot. Nylon or dacron tiedown ropes are preferred over manila ropes. The objection to manila rope is that it shrinks when wet, is subject to mildew and rot, and has considerably less tensile strength than either nylon or dacron.

7/12/83 AC 20935C

#### COMPARESON OF TIEDOWN ROPES

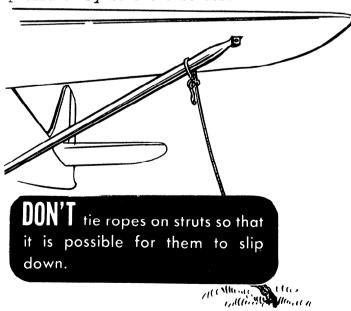
FIBER CORDAGE - TYPICAL WEIGHTS AND MINIMUM BREAKING STRENGTHS (POUNDS)																			
NOMINAL SIZE		MANILA .Fod. Spot. TR 665			Migh Tealicity—M.T.)			SUPONT DACRON		POLYOLEFINS (N.T.) (Polypropylene and/or_Polyothylene)			DOUBLE HTLEN			POLYESTER/POLYOLEFIN BOUBLE BRAID			
(incl Dia.		漫越	-Xc	Ameakilyy Strangiti	李鈞	Ft.	Breaking Strongth		R.t.	Breaking Strength		F1	Breaking Strength	- MoZ - Wi. 100	2 22	Breaking Strength	- Mai 100	Ft. per Ib.	Breeking Strength
<b>X</b> 6	%	1.47	68	450	1	100	1,000	1.3	77	1,4900	.73	137	750	NA	*	WA	.75	133	900
1/4	*	1.96	51	600	1.5	66.6	1,700	2.1	47/.5	1,700	124	80	1,250	1.66	603	2,100	1.7	60.2	1,700
% %	146	2.84 4.02	35 25	1,000 1,350	2.5 3.6	40 28	2,650	3.3 4.7	30 21.3	2,550	1.48 2.9	53 345	1,850 2,600	2.78 3.33	36 30	3,500 41200	2.6 3.5	38.4 28.5	2,600 3,500
76 1/4	11/4	5.15	23 19.4	1,750	5. <b>0</b>	20	3;650 5,100	6.3	15.9	3,500 4,890	3.9	25.5	3,400	5.0	20	6,000	5.1	20.3	5,100
1/2	11/2	7.35	13.6	2.650	6.6	15	6.650	8.2	12.2	<b>6</b> 2100	4.9	20.4	4,150	6.67	14.9	7,500	6.8	15	6,800
X4	1%	10.2	9.8	3,450	8.4	11.9	8,500	102	9.8	7,700	62	16	4,900	8.33	12	9,500	MA	NA	NA
%	2	13.1	7.6	4,400	10.5	9.5	10,300	1322	7.6	9,500	7.8	12.8	5,900	11.1	9	12,000	11	9	11,000
*	21/4	16.3	6.1	5,400	14.5	6.9	14,600	17.9	5.6	13,200	11.1	9	7,900	15.0	6.7	17,000	15	6.7	15,000
7∕8	2¾	22	4.55	7,700	20	5	19,600	24.9	4	17,500	15.4	6.5	11,000	20.8	4.6	23,700	20	5	20,000
1	3	26.5	3.77	<b>9,00</b> 0	26	3.84	25,000	30.4	3.3	23,000	18.6	5.4	13,000	25.0	4	28,500	28	3.6	28,000
11/6	31/2	35.2	2.84	12,000	34	2.94	33,250	40.5	2.5	26,500	24.2	4.1	17,500	35.0	2.8	39,000	35	2.8	35,000
11/4	3¾	40.8	2.45	13,500	39	2.56	37,800	462	2.16	30,500	27.5	3.6	20,000	40.0	2.5	40,000	40	2.5	40,000
1% 1½	4442	46.9 58.8	2.13 1.7	15,000 18.500	<b>45</b> 55	2.22 1.8	44,500 55.660	53.4 67 .	1.87	34,500 43,000	31.3 39.5	32 2.5	23,000 29,000	45.0 60.0	2.2 1.6	49,500 65.000	45 60	2.2 1.6	45,000 60,000

1 inch = 2.54 cm. 1 foot = 0.3048 m. 1 pound = 0.4536 kg.

NOTE: The figures on synthetics, above, and an average of those available from four large cordage manufacturers. These for the sope you buy simulities at your dealers. Check them carefully. Also check the rope. In general a soft, sleazy rope may be somewhat stronger and easier to splice but it will not wear as well and is more apt to healer or untay than 8 firm, well "locked-up" rope. Blended ropes, part polyoletims and part other fibers, may be found. Multimement (fine filament) polypropylene looks like nylon-don't expect it to be as strong or do the job of nylon. (It 198%, nylon doesn't.) Spun, or stapled, nylon and Dagger are not as strong as ropes made from continuous filaments but 4/8 less slippery and easier to grasp.

#### DuPontregisteredtrætemark.

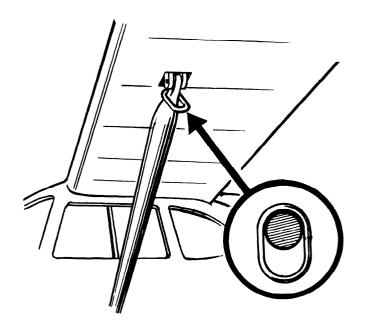
(4) Securing aircraft. Tie only at the **tiedown** rings provided for that purpose. Never tie to a strut itself. The practice of tying to lift struts has in itself caused frequent damage. Ropes slip to a point when even slight pressure **may** bend the struts.



Allow for about 1 inch of movement, and remember that manila rope shrinks when it gets Too much slack will allow the aircraft to jerk against the ropes. Avoid tightening the ropes too much.. Tight tiedown ropes actually put inverted flight stresses on the aircraft, and many of them are not designed to take such loads. A tiedown rope holds no better than the knot. **Antislip** knots such as a bowline or a **square** knot are quickly tied, and easy to untie.

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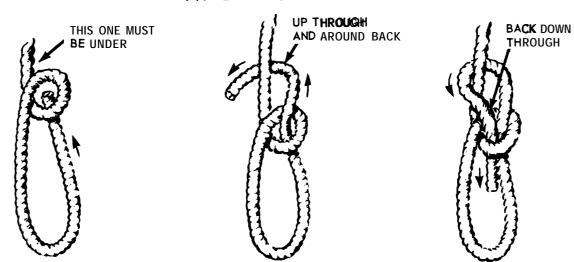
AC 20935C



(See illustrations at the bottom of this page for tying knots.) Aircraft not quipped with **tiedown** fittings should have them installed in accordance with manufacturers' instructions.

tie ropes to outer ends of struts on high wing monoplanes. Provide suitable rings, where structural conditions permit, if manufacturer has not already provided them.

### TYING A BOWLINE



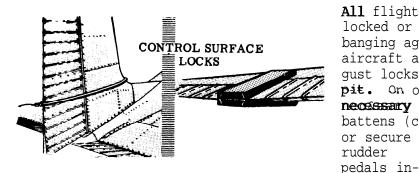
### TYING A SQUARE KNOT



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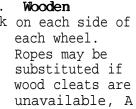
7/112/83 AC 20935C

rudder



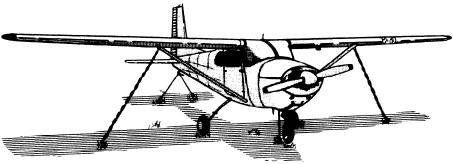
All flight controls should be locked or tied to prevent their banging against the stops. aircraft are equipped with integral gust locks operable from the cockpit. On others, it may be **necessary** to use external padded battens (control surface locks) or secure the control wheel and

side the cockpit. When using external surface locks, it is advisable that red streamers, weights, or a line to the **tiedown** anchor be fastened to the locks. This will provide a **means** of alerting airport **service** employees and pilots to **remember** to remove the external locks prior to takeoff. Secure ailerons and rudders in neutral. Tailwheel type aircraft headed into the wind should have their elevators secured in the "up" position by securing the control column or \*'stick". Tailwheel type aircraft "tailed" into the wind should have their elevators secured in the "down" position by securing the control column or "stick". Set and lock wheel brakes. Chocks should be placed and secured fore and aft each wheel. chocks may be secured by nailing a cleat fram chock to chock on each side of

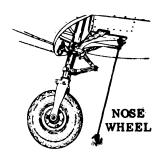


brick or piece of 2 xx44a 1aeee o ooor excuses for good chocks.

On tricycle gear aircraft, secure



a **tiedown** line through the **nosegear tiedown** ring. In addition, secure the middle of a length of rope to the **tiedown** ring in the tail section. Pull each end of the rope away at a 450 angle and secure to ground anchors at each side of the tail. Elevators should be secured parallel to the ground (neutral position). It is good practice to also secure the flaps, especially if the aircraft is tailed into the wind.



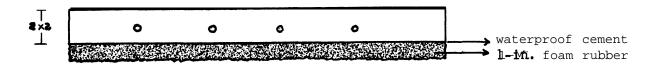
AC 20035C

8. RECOMMENDED PRACTICES. The following practices are designed for day-in-day-out use regardless of the inconvenience they might entail. These practices are principally for protection of light and medium weight aircraft and result from experiences with the storms of the past. Adoption of the following recommendations should materially reduce aircraft damage from windstorms.

a. Partially disassembled aircraft which are outdoors, particularly light aircraft with engines **removed**, should be **hangared** as soon as storm warnings **are** received. Loose wings should never be tied against a fuselage; they should be stored inside a hangar.



- b) Wherever possible, fly aircraft out of anticipated storm danger zones. If possible, hangar the aircraft in a **stormproof** hangar.
- c. The minimum recommended tiedown rope is one which will resist a pull of approximately 3,000 pounds. (Many users of plastic tiedown rope; yellow palyopylene, 1/2-inch and larger, reported little or no rope failure because of its elasticity. In some instances, nylon and hemp rope failed. In others, steel cables were snapped while hemp lines, due to their elasticity, held. In many cases, both hemp and steel cable tiedowns failed due to chafing.)
- d. A single now of properly secured sandbags or 2x2's (spoiler boards) on the top of a wing's leading edge will serve as an effective spoiler and reduce the lifting tendency of the wings. Ro not overload the wings with sandbags. If the anticipated winds will exceed the lift-off speed of the aircraft wings, then the makeshift spoilers should run the entire length of the wings. The 2x2 homemade spoiler is very easily constructed and may be used for all types of laircraft. Drill a number of 3/8-inch holes across the length of the 2x2. Cement a strip of l-inch foam rubber to the entire length of the 2x2. This will prevent damaging the wing's surface. Avoid nailing the foam rubber to the spoiler since the nailheads may damage the wing's skin.



Thread a length of nylon rope through each of the drilled holes. To facilitate threading the nylon rope through the holes, it is suggested that the ends of the lines be seared. This will prevent fraying of the ends to be threaded through the 3/8-inch holes.



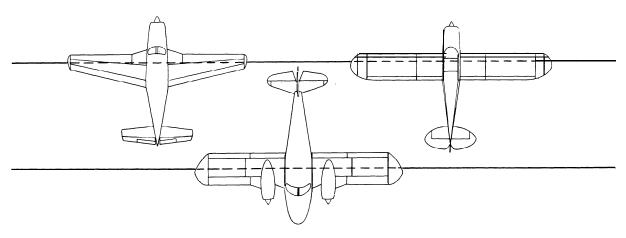
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7/12/83 AC 20935C

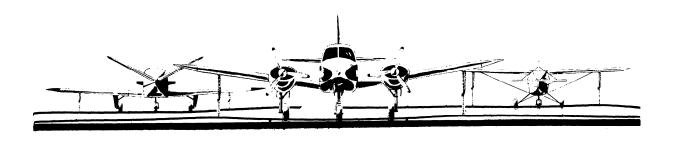
To prevent the spoiler **finom shiffting** position due to the wind, it is suggested that knots **be** tied in the rope on either side of the drilled holes. The spoiler should then be tied **onto** an aircraft's wings at the **25** percent chord point. To prevent damaging the wing's leading and trailing edges, it is suggested that a piece of **foarmrubber**, **or** carpet; or even rags **be** placed under the **nylom** rope before tying. **Some** people my like to substitute bungee (elastic) cords for the long lengths of **nylom** rope.

- **e.** Follow the **manuffacthurer's tiedown** instructions for each **make** and **impodel** aircraft.
- 9. ALTERNATE METHODS. Another mans for tying down aircraft of various types and sizes is by utilizing continuous lengths of parallel wire ropes passed through U-bolt anchors and fastened at the ends of the line with wire rope clips. Tiedown chains are attached to the wire rope with roundpin galvanized anchor shackles. This allows the tiedown chains to "float" along the wire rope and gives a variable distance between anchor points so that a variety of large, medium, and small aircraft can use a vertical tiedown without loss of space. The vertical anchor significantly reduces impact loads that may occur during gusty wind conditions.



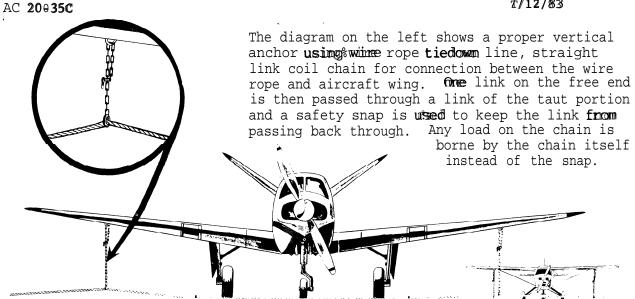


The distance between wire ropes will depend upon the types of aircraft which will use the **tiedown** area. This distance can vary **from 22** feet and upward.



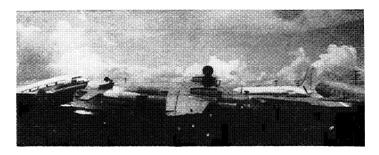
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Still another means of securing an aircraft is with tiedown cables, one at each wing and the third at the tail section. One end of a tiedown cable is secured with a snaphook to the tiedown anchor eye protruding above ground; the other end is hooked through the tiedown rings installed on the aircraft. Cable slack is taken up with an adjustable locking device.

10. SECURING MUTIENGINE AIRCRAFT. Multiengine aircraft will obviously require stronger tiedown facilities because of the additional weight of these aircraft. The anchors should be capable of a holding power of 4,000 pounds each for the lighter executive twin-engine aircraft. Much higher load capacity would be required for the heavier transport type aircraft. Do not depend on the multiengine aircraft% weight to protect it from damage by windstorms. quite possible for a sudden, severe windstorm to moved, damage, or even overturn such aircraft.





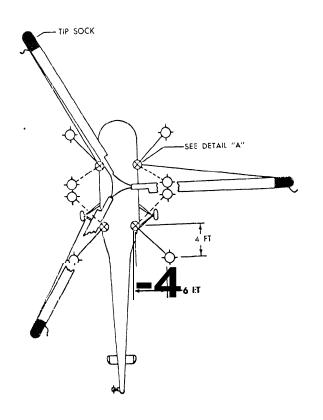
7/12/83 AC 20-35C

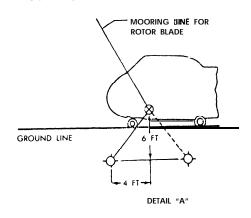
Multiengine aircraft should, therefore, always be tied down and chocked when they are to be left unattended for any length of time. Gust locks should be used to protect control surfaces. Be sure that gust locks are foolproof; a takeoff with gust locks on is not only embarrassing but could prove to be disastrous, If the landing gear makes use of the down lock safety pins, then these pins should be inserted when the aircraft is being secured.

- 11. SECURING HELICOPTERS. Structural damage can occur **from** high velocity surface winds. Therefore, if at all possible, helicopters should be evacuated to a safe weather area if tornado, hurricane, or winds above **65-75** mph are . anticipated. If **helicopters** can be hangared, do so. If not, they should be . tied down securely. Helicopters that are tied down properly can usually endure winds up to approximately **65-75** mph. Winds in excess of **75** mph will probably **cause** damage to helicopters. When high winds are anticipated, and helicopters are to **be** tied down, they should be secured as follows:
- a. Head the helicopter in the direction **from** which the highest forecasted wind or gusts are anticipated.
- b Spot the helicopter slightly more than rotor-span distance from other aircraft.
- co Set and lock wheel brakes. Place wheel chocks fore and aft of all wheels (if available). Secure the chocks by nailing wood cleats from chock to chock on each side of each wheel. Ropes may be substituted if wood cleats are not available.
- ${\tt d}$  . Position the  ${\tt maiim}$  rotor blades and tie them down in accordance with the manufacturer% instructions.
- **e.** Install a rotor blade cover over the tip of each main rotor. Secure a **tiedown** rope to each blade cover and the other end of the rope to the applicable mooring point on the helicopter. **Remember** not to leave too **much** slack and to use **antislip** knots when tying the **maoring** ropes.
- f. Fasten the **tiedown** ropes to the fuselage **mooring** points and extend them to **the ground** mooring anchors. Provide sufficient slack and use **antislip** knots, such as square or bowline knots.
- **g** Place the tail rotor in a vertical position and install a cover over the low blade tip. Tie the **lower** blade cover rope to the tail skid to prevent possible damage by flapping tail blades.
  - h. Close doors, windows, and exterior access panels.
- $i_{\,ullet}$  Follow the manufacturer's instructions for each make and model helicopter.

7/12/883

### SECURING HELLICOPTER BLADES AND FUSELAGE



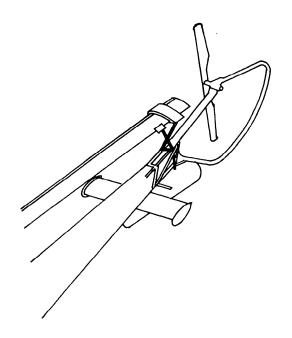


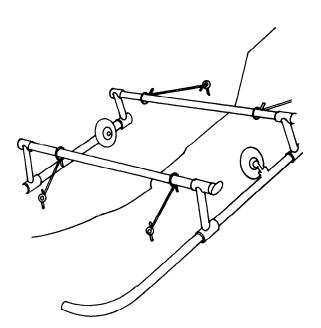
NOTE

MOORING POINT LOCATION FORDBEAD+MAN AANCHOR ON/UNPAVED AREA. OPTIMUM TIEDOWN IS SHOWN BY DOITED
LINES.

GROUND MOORING ANCHOR

HELICOPTER MOORING POINT





SECURING SEAPLANES AND AIRCRAFT ON SKIS. Aircraft mounted on floats or skis should be secured in the usual manner—to tiedown anchors or "deading" sunk under the water or ice. When warning of an impending storm is received, some pilots have been known to partially flood the floats of their aircraft, thereby partially sinking the aircraft. In addition, the aircraft is tied down securely to anchors. Seaplanes mounted on land have been saved from high—wind damage by filling the floats with water in addition to tying down the wings. Pilots of ski—equipped aircraft sometimes pack soft snow around the skis, pour water on the snow, and permit the skis to freeze to the ice. Although the techniques mentioned in this paragraph are not recommedded practices, they are cited here because they have proven effective in preventing damage from sudden windstorms, Extreme care must be taken to reverse the effects of any such measures prior to operation of the aircraft.



13. CONCLUSION. The simplest way to prevent windstorm damage to your aircraft is to fly it out of any impending storm area provided there is sufficient warning time. If that is impossible or impractical, shelter the aircraft in a stormprooff hangar. Should this prove impossible, then tie your aircraft down securely. Aircraft parked outdoors should be tied down securely after each flight. Use the tiedown techniques discussed in this advisory circular. Learn to tie a bowline or a square knot during fair weather; do not wait until the wind and rain are adding to your difficulties. Should you desire additional information, we suggest that you contact the manufacturer for specific tiedown instructions for your aircraft.

M. C. Beard

Director of Airworthiness